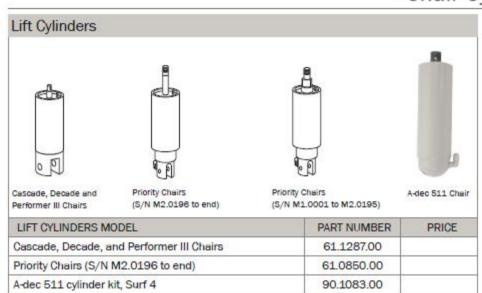
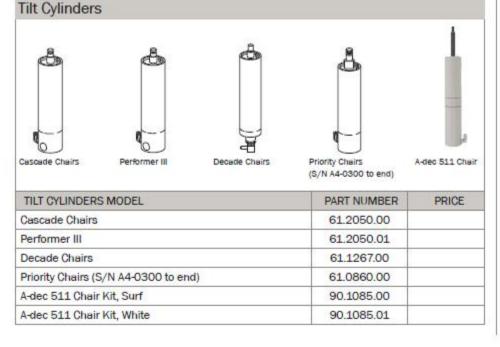
119

## Chair Cylinders

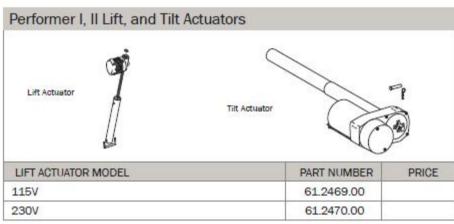


90.1083.01

A-dec 511 cylinder kit, White







TILT ACTUATOR MODEL	PART NUMBER	PRICE
115V	61.2409.00	
230V	61.2410.00	

## A-dec Manufactured Cylinders

From the raw materials to the finished assembly, A-dec manufactures hydraulic chair cylinders completely in-house.

Once machined, the components are assembled in a special room to keep debris from entering the cylinder. Then we cycle test each cylinder using ultrasonics to verify the integrity of the internal seals and perform a high pressure test up to 1500 psi. To make certain it performs flawlessly in the chair, A-dec tests each cylinder through more cycles during final chair assembly.

A-dec warrants its chair cylinders, both lift and tilt, for 10 years from the date of purchase of the chair or the cylinder.